



AC 214



CERTIFICATE

TTP-PW02-2-0447-0068.25.00

CERTIFICATION BODY
TÜV THÜRINGEN POLSKA Sp. z o.o.

certifies that company

METALKO Sp. z o.o.

ul. Raczkowskiego 3, 85-862 Bydgoszcz, Poland

Has implemented and applies the requirements of the standard

PN-EN 15085-2+A1:2024-03

EN 15085-2:2020+A1:2023

Railway applications - Welding of railway vehicles and components
Part 2: Requirements for welding manufacturer

Classification level CL 1 in the area of activity [P, M]*

The scope of certification is presented in the Annex to this Certificate.

Place and date of issue:	Katowice, 27.02.2025
Certification expiration date:	from 27.02.2025 to 26.02.2028
Date of next surveillance audit:	until 06.02.2026, under pain of the certificate validity loss.
Lead auditor:	Olgierd Nikel
Auditor:	---


TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38
40-599 Katowice



The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl




Dominik Bartecki
Director of the Certification Centre



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Annex to the Certificate no. TTP-PW02-2-0447-0068.25.00 issue no. 01 date 27.02.2025
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SCOPE OF THE CERTIFICATION

Certificate holder METALKO Sp. z o.o.
ul. Raczkowskiego 3, 85-862 Bydgoszcz, Poland

Welding locations (manufacturing locations) METALKO Sp. z o.o.
ul. Raczkowskiego 3, 85-862 Bydgoszcz, Poland

Welding process to EN ISO 4063	Parent material group to ISO/TR 15608	Dimensions	Comments
141	1.2	t = 3,0 – 14,28 mm	BW
141	8.1	t = 1,82 – 12,0 mm	BW
135	1.2	t = 3,0 – 80,0 mm	BW
135	1.2	t = 3,0 – 24,0 mm	FW
135	8.1	t = 3,0 – 70,0 mm	FW
136	1.2	t = 3,0 – 100,0 mm	BW
136	1.2	t = 6,0 – 14,4 mm	FW
136	8.1	t = 3,0 – 22,0 mm	BW
136	10.1	t = 3,0 – 100,0 mm	BW
136	10.1	t = 10,0 – 24,0 mm	FW

Area of application and products Construction, modernization and repair of simple parts of rail vehicles.

Responsible welding coordinator (RWC) Daniel Medaj, IWE Level A internal year of birth: 1978
Deputy of RWC Krzysztof Kruk, IWE Level A internal year of birth: 1973
Additional coordinators ---

Comments:



This certification was granted in accordance with the certification program PW 02 date 01.03.2019

**[D]esign, [P]roduction, [M]aintenance, [S]upply*

Katowice, 27.02.2025


Dominik Bartecki
 Director of the Certification Centre